## SIEMENS

## Data sheet

## 6ES7517-3FP00-0AB0



SIMATIC S7-1500F, CPU 1517F-3 PN/DP, Central processing unit with Work memory 3 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517F-3PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
<ul> <li>I&amp;M data</li> </ul>	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
<sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	3 Mbyte

<ul> <li>integrated (for data)</li> </ul>	8 Mbyte
Load memory	o moyto
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12,000: Ploaks (OP, EP, EC, DP) and LIDTs
DB	12 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 µs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags),	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	16 khyta
Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images • Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul> <li>integrated</li> </ul>	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul><li>integrated</li><li>Via CM</li></ul>	2 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
•Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted

Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	512
— of which in line, max.	512
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625
cycles	μs 3 875 μs)
Update time for RT — for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 200 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device,	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
-	

— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
- Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT,</li> </ul>	128
max.	
- of which in line, max.	128
- Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
— Number of IO Devices per tool, max.	8
•	The minimum value of the update time also depends on communication
— Updating times	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	4
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1 110 10 012 110
Services	
— PG/OP communication	Yes
<ul> <li>— Isochronous mode</li> </ul>	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device,	4
max.	
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
-	
3. Interface	
Interface types	
• RS 485	Yes; X3
<ul> <li>Number of ports</li> </ul>	1
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
SIMATIC communication     PROFIBUS DP master	Yes
PROFIBUS DP master	
<ul><li>PROFIBUS DP master</li><li>Number of connections, max.</li></ul>	48; for the integrated PROFIBUS DP interface
PROFIBUS DP master	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
<ul><li>PROFIBUS DP master</li><li>Number of connections, max.</li><li>Number of DP slaves, max.</li></ul>	48; for the integrated PROFIBUS DP interface
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PROFIBUS DP master <ul> <li>Number of connections, max.</li> <li>Number of DP slaves, max.</li> </ul> <li>Services <ul> <li>PG/OP communication</li> </ul></li>	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes
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PROFIBUS DP master      Number of connections, max.     Number of DP slaves, max.  Services      PG/OP communication      Equidistance      Isochronous mode      Activation/deactivation of DP slaves  Interface types	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes Yes
PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         — PG/OP communication         — Equidistance         — Isochronous mode         — Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes Yes Yes Yes
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PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services	<ul> <li>48; for the integrated PROFIBUS DP interface</li> <li>125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET</li> <li>Yes</li> <li>Yes</li></ul>
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PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services	<ul> <li>48; for the integrated PROFIBUS DP interface</li> <li>125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET</li> <li>Yes</li> <li>Yes</li></ul>

NOD	
- MRP	Yes; as MRP redundancy manager and/or MRP client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as ring node according to IEC 62439-2 Edition 2.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Vee
S7 routing	Yes
Data record routing	
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.     Open IE communication	See online help (S7 communication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
— bata length, max. — several passive connections per port,	Yes
supported	1 55
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>— Security policies</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	40
<ul> <li>— Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of</li> </ul>	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C	
max.	
— Number of elements for one call of     OPC LLA NameSpaceCotladovi int max	20
OPC_UA_NameSpaceGetIndexList, max.	100
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
— Number of simultaneous calls of the client	1
instructions for session management, per	
connection, max.	
<ul> <li>Number of simultaneous calls of the client</li> </ul>	5
instructions for data access, per connection, max.	
— Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
— Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	20
• OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address
	space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
No see a second se	50.000
<ul> <li>— Number of registerable nodes, max.</li> <li>— Number of subscriptions per session, max.</li> </ul>	50 000 20

<ul> <li>— Sampling interval, min.</li> </ul>	10 ms
— Publishing interval, min.	10 ms
- Number of server methods, max.	100
<ul> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method,</li> </ul>	20
max.	20
	10,000 for the compliant interval and the conditional
<ul> <li>Number of monitored items, recommended</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
max.	
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server</li> </ul>	30 000
interfaces, max.	
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	2 000
Number of alarms for system diagnostics	1 000
<ul> <li>Number of alarms for motion technology objects</li> </ul>	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
	No
Single step	
Number of breakpoints	20
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
	times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes; without fail-safe
5	
• Forcing, variables	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
-	
Interrupts/diagnostics/status information	
Diagnostics indication LED	
Diagnostics indication LED     • RUN/STOP LED	Yes
5	Yes Yes
RUN/STOP LED	
RUN/STOP LED     ERROR LED     MAINT LED	Yes Yes
<ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>Connection display LINK TX/RX</li> </ul>	Yes
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects	Yes Yes Yes
<ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>Connection display LINK TX/RX</li> </ul>	Yes Yes Yes; Note: The number of technology objects affects the cycle time of
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control	Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control     Number of available Motion Control resources for	Yes Yes Yes; Note: The number of technology objects affects the cycle time of
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control     Number of available Motion Control resources for technology objects	Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control     Number of available Motion Control resources for	Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control     Number of available Motion Control resources for technology objects	Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX  Supported technology objects  Motion Control      Number of available Motion Control resources for technology objects     Required Motion Control resources     — per speed-controlled axis	Yes Yes Yes Yes: Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 10 240
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control     Number of available Motion Control resources for technology objects     Required Motion Control resources	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 10 240 40 80
<ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>Connection display LINK TX/RX</li> </ul> Supported technology objects Motion Control <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources</li> <li>— per speed-controlled axis</li> <li>— per positioning axis</li> <li>— per synchronous axis</li> </ul>	Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 10 240 40 80 160
RUN/STOP LED     ERROR LED     MAINT LED     Connection display LINK TX/RX Supported technology objects Motion Control     Number of available Motion Control resources for technology objects     Required Motion Control resources	Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 10 240 40 80

— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control</li> </ul>	70
cycle of 4 ms (typical value)	400
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for valves
Counting and measuring	res, rib controller with integrated optimization for temperature
High-speed counter	Yes
	165
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	
<ul> <li>— Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
— High demand/continuous mode: PFH in	< 1.00E-09
accordance with SIL3	1.00L-00
Ambient conditions	
Ambient temperature during operation	0 %C
horizontal installation, min.	$0^{\circ}$ C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Password for display	Yes
Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
	175 mm
Width	175 mm 147 mm
Height	
	120 mm
Depth	129 mm
Depth Weights Weight, approx.	129 mm 1 978 g

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